



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5085-1
Job Sheet 203059



Part No: D5085-1

Job Qty: 4 pcs

Part Name: Web



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D5085 REV.B IPP REV:A NEW ISSUE 14-10-27 JLM VERIFIED BY:DD IPP REV:B 19.09.17 AS PER DWG REV.B DD VERF:JFS

Ship Via:

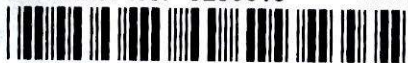
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	11/29/19	11/29/19	0.00	0.00	Purchasing - 1		 NOV 29 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	11/29/19	11/29/19	0.00	0.00	Packaging 2 - 1 - B4B		 NOV 29 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Container No: S236018



Part: D5085-1

Job No: 203059

Serial No/Batch: S236018

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/29/19

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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	4 pcs	11/29/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Handfinish - 1-1 Chemical-B4B	4 pcs	11/29/19	0.00 2.12	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
140 QC 7	4 pcs	11/29/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	

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				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
				QC 7 - 24	
				QC 7 - 43	
				QC 7 - 61	
				QC 7 - 81	
				QC 7 - 76	
				QC 7 - 79	00
150	Packaging 3-1 - Stock - B4B	4 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
160	QC 21 - SA	4 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS
21
3-08

DEC 03 2019

Part Op 100 - ISSUE P/O: HBO45070 MANUFACTURE AS PER DWG D5085 REV.B C OF C IS REQUIRED

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Chemical Conversion Coat per QSI005 4.1)
 140 - (QC7-Inspect Chemical Conversion Coat)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

x4 Rls ~~NOV~~ NOV 11. 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5085-1P	Web	4 pcs (1 ea)	100-Purchasing	5236016
D5086-1-116	Extrusion 116" Long	4 pcs (1 ea)	100-Purchasing	5157814

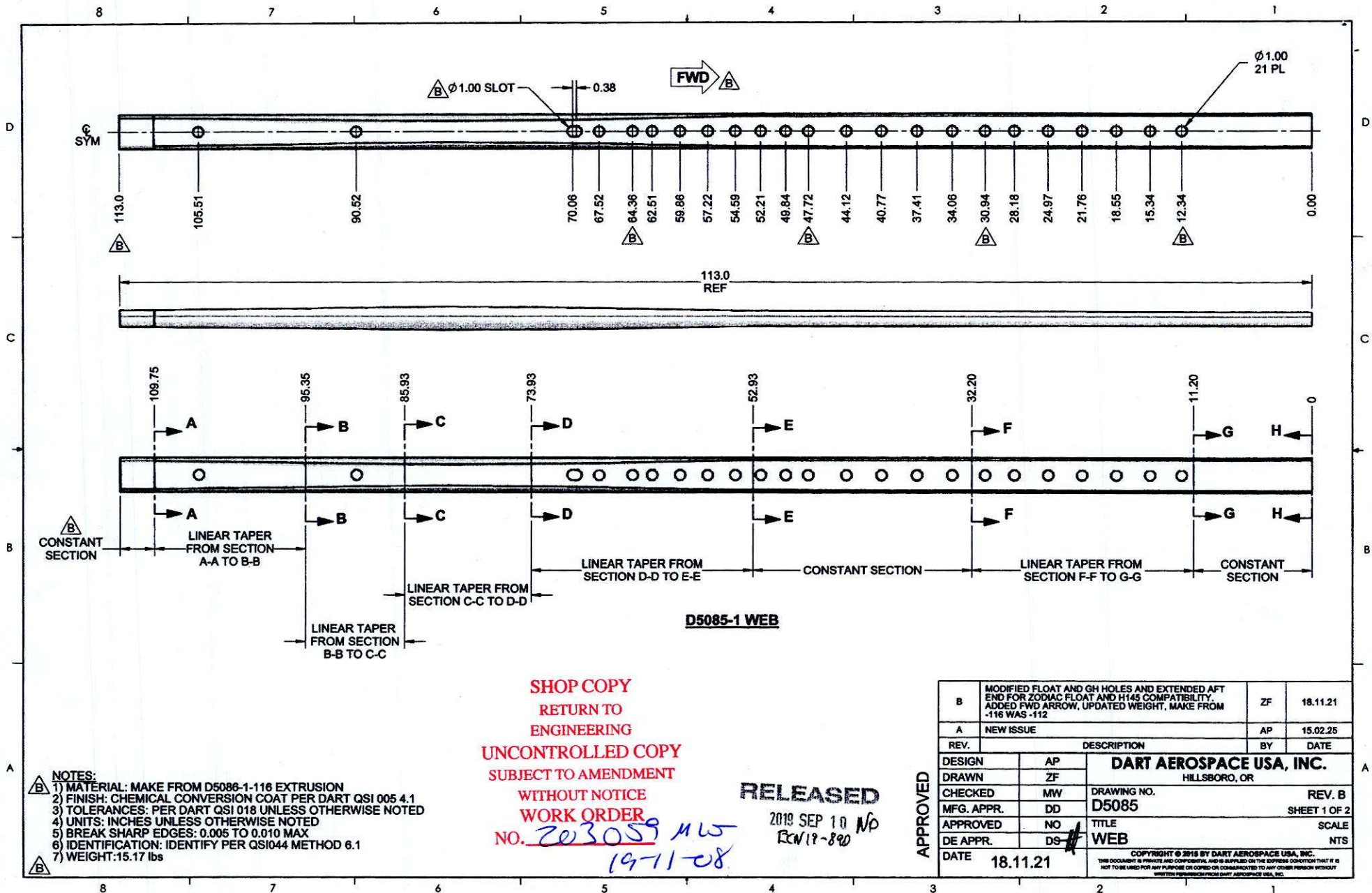
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5085-1P	4	0	0
	D5086-1-116	4	31	0

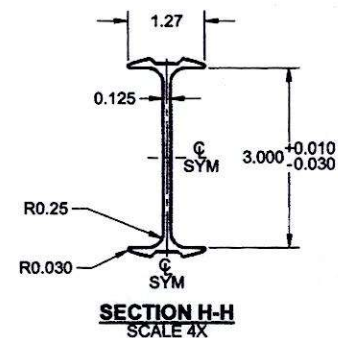
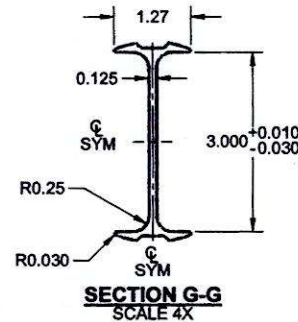
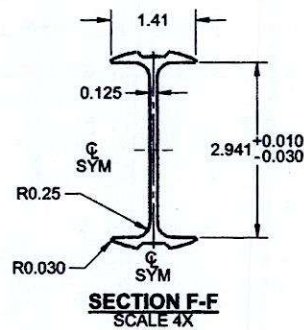
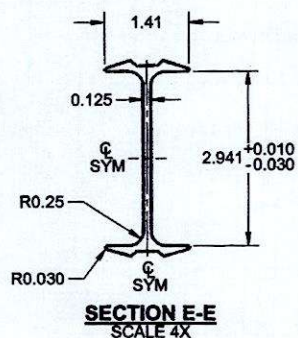
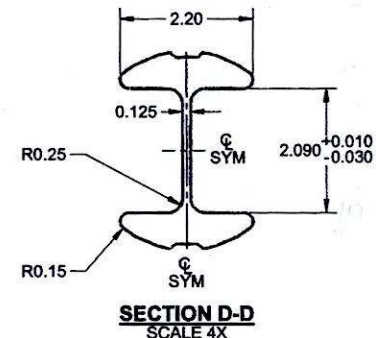
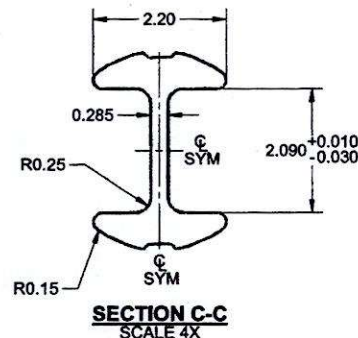
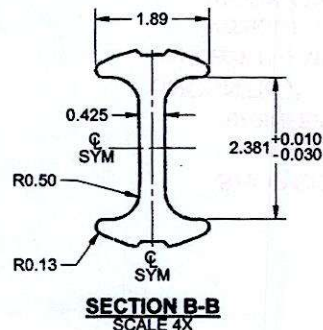
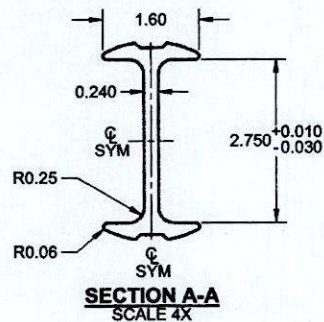
Part Specifications

Specifications could not be found.

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8 7 6 5 4 3 2 1



RELEASED
2019 SEP 10 NO

APPROVED

DESIGN	AP	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. D5085	REV. B
MFG. APPR.	DD	SHEET 2 OF 2	
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEB	NTS
DATE	18.11.21	COPYRIGHT © 2015 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		
Date :	Sequence #:	QTY Affected :	MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
		Other/Details:		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045070



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: POHB045070
PO Date: 11/11/19
Due Date: 11/29/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203059	D5085-1P	D5085 B	for 6 pcs		Web : Various STC's receive pcs	Firmed X4	-	11/29/19	4 pcs	0 pcs	4 pcs	\$1,050.00/pcs	\$4,200.00
													81	
													9-89	

Grand Total: \$4,200.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 11/11/19 3:24 PM dart.lussier.patrick

Packing Slip 39740


WEJAY
 MACHINE PRODUCTS

WEJAY MACHINE PRODUCTS COMPANY LIMITED

800 O'CONNOR DRIVE

KINGSTON, ON, CANADA K7P 1N3

TEL: 613-384-1862 FAX: 613-384-2997

WEJAY.COM

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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

INVOICE DATE		YOUR ORDER NO. POHB045070		DATE ORDERED 11/12/19		SHIPPED VIA Best way	
CUSTOMER CODE DART		PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS	
QUANTITY ORDERED 4	B.O. 0	QUANTITY SHIPPED 4	DESCRIPTION Machine webs as per drawing D5085B Part number: D5085-1P Job number: 203059 Required by: Novemer 29, 2019			UNIT PRICE	AMOUNT
			RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor  WMP 03 Nov. 27/19			H.S.T.	

RECEIVED

NOV 29 2019

DART AEROSPACE LTD.
 ORDER: COMPLETE ☐
 PARTIAL ☐
TOTAL
 RECEIVED BY _____
 1.5% PER MONTH (18% PER ANNUM)
 CHARGED ON OVERDUE ACCOUNTS

 NO GOODS RETURNED WITHOUT
 PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF CONFORMANCE

CUSTOMER: DART Aerospace		DATE: Nov. 22, 2019		
		P.O.# POHB0450700		
		WEJAY JOB# 39740		
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items. DAS 81 9-89				
PO LINE	PART NO.	QTY	PROCESS (ES)	SPECIFICATION / REV
1	D5085-1 "Web" Job# 203059	4	Machined complete per dwg req'ts.	D5085 / rev. B
Note: 1) Material supplied by DART Aerospace - ref. Batch# S157814. 2) 1st Article Insp. Report attached.				

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory



600 O'CONNOR DRIVE
KINGSTON, ONTARIO
K7P 1N3

INSPECTION / TEST REPORT

JOB No. 39740

PAGE: 1 of 3

CUSTOMER: Dart Aerospace

CUST. P.O.# POHB045070

PART No. D5085-1

DESCRIPTION: Web

DWG No. D5085 - sheets 1-2

REV. B

E.C.O. --

MATERIAL: Extrusions supplied by DAS

Batch# S157814

INSPECTOR:

Cliff Smith



QUANTITY

ACCEPT:

REJECT:

N.C.R.#

DATE:

REC'D: 1

1

-

-

Nov. 18, 2019

INSTRUCTIONS, COMMENTS:

First Article Insp.

ITEM REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
---------------------	----------------	---------	-----------	-----------------	--------	---------------	---------------------------------------

1	113.0	O.A. length	±.03	1_C4	113.016	1	Accepted
2	Hole, Diameter 1.00	23 places	+0.010/-0.001	1_D1	1.002- 1.003	1	Accepted
3	Slot, Diameter 1.00		+0.010/-0.001	1_D6	1.001	1	Accepted
4	0.38	Slot length	±.03	1_D5	.373	1	Accepted
5	12.34		±.03	1_D2	12.350	1	Accepted
6	15.34		±.03	1_D2	15.349	1	Accepted
7	18.55		±.03	1_D2	18.559	1	Accepted
8	21.76		±.03	1_D2	21.768	1	Accepted
9	24.97		±.03	1_D2	24.978	1	Accepted
10	28.18		±.03	1_D3	28.188	1	Accepted
11	30.94		±.03	1_D3	30.946	1	Accepted
12	34.06		±.03	1_D3	34.067	1	Accepted
13	37.41		±.03	1_D3	37.417	1	Accepted
14	40.77		±.03	1_D3	40.776	1	Accepted
15	44.12		±.03	1_D4	44.126	1	Accepted
16	47.72		±.03	1_D4	47.725	1	Accepted
17	49.84		±.03	1_D4	49.845	1	Accepted
18	52.21		±.03	1_D4	52.215	1	Accepted
19	54.59		±.03	1_D4	54.598	1	Accepted
20	57.22		±.03	1_D4	57.225	1	Accepted
21	59.86		±.03	1_D5	59.865	1	Accepted
22	62.51		±.03	1_D5	62.528	1	Accepted
23	64.36		±.03	1_D5	64.364	1	Accepted
24	67.52		±.03	1_D5	67.524	1	Accepted
25	70.06		±.03	1_D5	70.059	1	Accepted
26	90.52		±.03	1_D6	90.528	1	Accepted
27	105.51		±.03	1_D7	105.524	1	Accepted
28	Sym to centerline		±.03	1_D8	Passed	1	Accepted

SECTION A-A

29	113.0	Loc'n of section	±.03	1_C7	113.016	1	Accepted
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INSPECTION / TEST REPORT

JOB No. 39740

PAGE: 2 of 3

CUSTOMER: Dart Aerospace

CUST. P.O. POHB045070

PART No. D5085-1

DESCRIPTION: Web

DWG No. D5085 - sheets 1-2

REV. A3

E.C.O. --

REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
----------	----------------	---------	-----------	--------------	--------	------------	---------------------------------

30	2.750	2 pl.	+0.010/-0.030	2_D7	2.744- 2.745	1	Accepted
31	R 0.25	4 pl.	±.03	2_D8	R .250 typ.	1	Accepted
32	1.60	2 pl.	±.03	2_D7	1.603- 1.604	1	Accepted
33	.240		±.01	2_D8	.245 typ.	1	Accepted
34	R .060	4 pl.	±.01	2_C8	R .060 typ.	1	Accepted
35	Constant Section	Sect. A-A to End	-	1_B8	Passed	1	Accepted

SECTION B-B

36	95.35	Loc'n of section	±.03	1_C7	95.35	1	Accepted
37	2.381	2 pl.	+0.010/-0.030	2_D5	2.373 typ.	1	Accepted
38	R 0.50	4 pl.	±.03	2_D6	R .500 typ.	1	Accepted
39	1.89	2 pl.	±.03	2_D6	1.890- 1.891	1	Accepted
40	.425		±.01	2_D6	.422	1	Accepted
41	R .13	4 pl.	±.01	2_D6	R .130 typ.	1	Accepted
42	Linear taper	Sect. A-A to B-B	-	1_B8	Passed	1	Accepted

SECTION C-C

43	85.93	Loc'n of section	±.03	1_C6	85.93	1	Accepted
44	2.090	2 pl.	+0.010/-0.030	2_D3	2.087- 2.088	1	Accepted
45	R 0.25	4 pl.	±.03	2_D4	R .250 typ.	1	Accepted
46	2.20	2 pl.	±.03	2_D4	2.195 typ.	1	Accepted
47	.285		±.01	2_D4	.286	1	Accepted
48	R .150	4 pl.	±.01	2_C4	R .150 typ.	1	Accepted
49	Linear taper	Sect. B-B to C-C	-	1_B7	Passed	1	Accepted

SECTION D-D

50	73.93	Loc'n of section	±.03	1_C6	73.93	1	Accepted
51	2.090	2 pl.	+0.010/-0.030	2_D1	2.084- 2.086	1	Accepted
52	R 0.25	4 pl.	±.03	2_D2	R .250 typ.	1	Accepted
53	2.20	2 pl.	±.03	2_D2	2.194- 2.196	1	Accepted
54	.125		±.01	2_D2	.127	1	Accepted
55	R .150	4 pl.	±.01	2_C2	R .150 typ.	1	Accepted
56	Linear taper	Sect. C-C to D-D	-	1_B6	Passed	1	Accepted

SECTION E-E

57	52.93	Loc'n of section	±.03	1_C5	52.93	1	Accepted
58	2.941	2 pl.	+0.010/-0.030	2_B7	2.932- 2.934	1	Accepted
59	R 0.25	4 pl.	±.03	2_B8	R .250 typ.	1	Accepted
60	1.41	2 pl.	±.03	2_C7	1.414- 1.415	1	Accepted
61	.125		±.01	2_B8	.135- .136	1	Accepted

INSPECTION / TEST REPORT						JOB No. 39740	
PAGE: 3 of 3							
CUSTOMER: Dart Aerospace							
CUST. P.O POHB045070							
PART No. D5085-1				DESCRIPTION: Web			
DWG No. D5085 - sheets 1-2				REV. A3		E.C.O. --	
REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)

62	R .030	4 pl.	±.01	2_B8	R .030 typ.	1	Accepted
63	Linear taper	Sect. D-D to E-E	-	1_B5	Passed	1	Accepted
SECTION F-F							
64	32.20	Loc'n of section	±.03	1_C3	32.20	1	Accepted
65	2.941	2 pl.	+.010/-.030	2_B5	2.933- 2.934	1	Accepted
66	R 0.25	4 pl.	±.03	2_B6	R .250 typ.	1	Accepted
67	1.41	2 pl.	±.03	2_C6	1.408- 1.410	1	Accepted
68	.125		±.01	2_B6	.125	1	Accepted
69	R .030	4 pl.	±.01	2_B6	R .030	1	Accepted
70	Constant Section	Sect. E-E to F-F	-	1_B4	Passed	1	Accepted
SECTION G-G							
71	11.20	Loc'n of section	±.03	1_C2	11.20	1	Accepted
72	3.000	2 pl.	+.010/-.030	2_B3	2.993- 2.994	1	Accepted
73	R 0.25	4 pl.	±.03	2_B4	R .250 typ.	1	Accepted
74	1.27	2 pl.	±.03	2_C4	1.269- 1.270	1	Accepted
75	.125		±.01	2_B4	.131- .132	1	Accepted
76	R .030	4 pl.	±.01	2_B4	R .030 typ.	1	Accepted
77	Linear taper	Sect. F-F to G-G	-	1_B3	Passed	1	Accepted
SECTION H-H							
78	0.00	Loc'n of section	±.03	1_C1	0.00	1	Accepted
79	3.000	2 pl.	+.010/-.030	2_B1	2.992 typ.	1	Accepted
80	R 0.25	4 pl.	±.03	2_B2	R .250 typ.	1	Accepted
81	1.27	2 pl.	±.03	2_C2	1.268- 1.269	1	Accepted
82	.125		±.01	2_B2	.131- .132	1	Accepted
83	R .030	4 pl.	±.01	2_B2	R .030 typ.	1	Accepted
84	Constant Section	Sect. G-G to H-H	-	1_B1	Passed	1	Accepted
85	Deburring	Per note 5	.005-.010	1_A8	Passed	1	Accepted

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